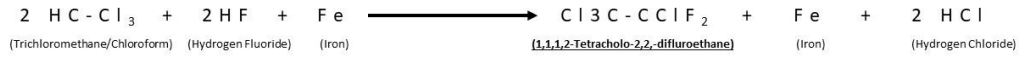
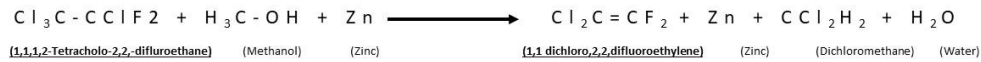


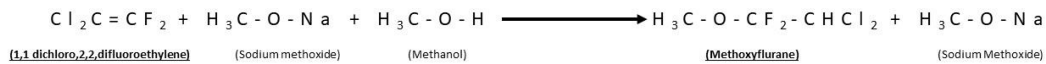
## REACTION 1



## REACTION 2



## REACTION 3



**Appendix 2: Reactions assumed in the production of methoxyflurane.** 3 reaction equations are included with compound names listed below. Due to methoxyflurane not being on the referencing database Ecoinvent, we had to assume the preceding reactions until we found reactants that were all listed in Ecoinvent. This required 3 reactions in total. Reactants that are highlighted in bold and underlined where not listed in Ecoinvent.